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Curl is generally considered

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to be the tendency of paper or paperboard to curl or roll up in the cross machine direction, usually in response to changes in relative humidity (RH). This is often referred to as “CD curl”. Machine direction

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curl (MD) is often called “roll set curl”. Curl tendency can be measured using a variety of sample sizes and sample orientations.

~~Applied Paper Technology |~~

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~~Curl~~

To predict paper curl, we must seek for moisture travel within the paper in the thickness direction as shown at 1) and 2) of Figure 2. Assuming the paper to be porous media like a sponge,

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we analyzed the moisture travel based on the water-vapor-pressure difference inside the paper, and moisture diffusion, taking into account temperature at the time of fusing and paper properties.

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~~Paper Curl Analysis~~

~~Technology | Global | Ricoh~~

According to the present invention, the preferred method for measuring the tendency of a paper to curl involves the steps of moving

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a paper sample from a paper making machine, moving the paper...

~~US7451643B2 — Test to measure curling tendency of paper in ...~~

1.1 This test method covers

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the measurement of curl in cut-sized office papers at ambient conditions. The test method would typically be used in evaluating papers described in Specification D 3460 or after processing in a copier or printing device.

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1.2 Cut-sized office papers are generally described as having dimensions of 8½ by 11 in., 8½ by 13 in., 8½ by 14 in., and 11 by 17 in.

~~Standard Test Method for
Measurement of Curl in Cut~~

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~~Sized ...~~

fabric and the slurry forming the paper. To improve curl we can adjust "jet" speed in small increments. 3. Board and label laminates should be evaluated by comparing the

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properties of their layers by measuring the CME of free dried samples. 4.

Xerographic curl will be toward the printed side at low moisture, while at high moisture curl will be

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~~CURL BASICS (revised)~~

Xerographic (copier) curl is usually toward the print at moistures below 5-5.5% and away from the print at higher moistures for 75gsm papers. Balancing amount of hydrophilic binder applied

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to each surface should

~~Paper Curl, Dimensional
Stability, Effects of
Shrinkage...~~

copy papers is measured
using a sheet splitting
method and hygroexpansivity

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is determined using an ultrasonic sheet tester. Curl behavior of the paper is well described by the model equations. In particular it can be explained, why the CD curl and the diagonal curl in the

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examined papers show great differences.

~~INVESTIGATING PAPER CURL BY
SHEET SPLITTING~~

Paper curl is caused by an excess amount of moisture in the paper. The first step to

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ensure less paper curl is to store your paper in a cool, dry area. By doing so, you will reduce the amount of moisture and humidity the paper is exposed to. The next step is to always fan the paper before placing in

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the machine.

~~How to Fix the Paper Curl
Problem~~

Paper has built-in stresses due to the manufacturing process. If paper is moistened on one side only,

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the fibers on that side swell, and that side of the paper gets longer, so the paper curls away from the wet side. As the wetter side of the paper dries out, the paper slowly loses its curl and then is flat again.

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~~Paper curl issues:
principles, types, causes
and remedies ...~~

SGS-IPS Testing performs
pulp and paper testing
following the TAPPI test
methods at its laboratory

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headquartered in Appleton, Wisconsin. These TAPPI standards are testing procedures and related practices used in the measurement, evaluation, and description of pulp, paper, and related products,

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including raw materials used
in their manufacture, use,
or in scientific
investigations of any such
...

~~TAPPI TEST METHODS » SGS IPS
Testing~~

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Curl Problems Curl can be defined as either a curled condition of paper or a tendency of paper to adopt a non-flat shape when exposed to changes in humidity or temperature during normal use. Curl problems can cause

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jamming in various kinds of converting and printing equipment, interfere with the stacking of paper and board products, and make the appearance of the product unacceptable.

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~~Curl Problems~~

~~(Troubleshooting Guide)~~

This instrument, known as the curl sizing tester, was designed to use the rate of curl of paper, when wet on one side, as a measure of the rate of penetration of

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water into the paper. In the extended use of the instrument the maximum angular displacement of the specimen is used as an indication of curling tendency. This new use of the

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~~Measuring the degree of curl
of paper — NIST~~

The paper will curl with the valley or axis of curl in the grain direction since most of the expansion is in the cross-grain direction.

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This test works best with sized papers because the water penetrates the paper slowly enough to cause a difference in expansion rates between the two sides.

~~J Hewit & Sons Ltd - Skin~~

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~~Deep — Volume 10 — About
Paper Grain~~

Product testing To prevent curl problems after printing, a number of mill tests can be performed to evaluate sheet curl before shipment. A large variety of

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tests are used, but most consist of cutting sheets of paper and measuring curl after the sheets have been exposed to a dry environment or dried under heat lamps.

~~Sheet Curl and Offset~~

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~~Printing — Pulp and Paper
Canada~~

FPInnovations experts used their proven, 20-hour in-house curl method to efficiently predict and solve curl issues, as a basis for developing the

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accelerated curl test. Through modification of the existing method and validation of results, FPInnovations was able to provide an accelerated three-hour testing method by measuring curvature of paper

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strips upon ambient humidity cycling, without compromising accuracy.

~~Development of an
accelerated curl ... - Pulp
and Paper Canada~~
Water absorption of

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curl method, Test Method T
832 om-17 The water
absorptivity of corrugating
medium is measured by
floating a specimen on the
surface of a vessel of water
and determining the time for

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the specimen to become saturated.

~~Water absorption of
corrugating medium: float
curl method ...~~

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test Measuring the degree of

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curling paper from
measurements made of the
curling of paper in contact
with water, and the new
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purpose is described Measure
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